

# PCT

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 53920-57288		<b>FOR FURTHER ACTION</b> See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)
International application No. PCT/SE99/02086	International filing date (day/month/year) 15/11/1999	Priority date (day/month/year) 20/11/1998
International Patent Classification (IPC) or national classification and IPC A61F13/45		
Applicant SCA HYGIENE PRODUCTS AB et al.		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.



2. This REPORT consists of a total of 5 sheets, including this cover sheet.

- ☒ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of 2 sheets.

3. This report contains indications relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☐ Certain documents cited
- VII ☒ Certain defects in the international application
- VIII ☐ Certain observations on the international application

Date of submission of the demand  09/06/2000	Date of completion of this report  20.11.2000
Name and mailing address of the international preliminary examining authority:   European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465	Authorized officer  Spitzer, B  Telephone No. +49 89 2399 7501 

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/SE99/02086

## I. Basis of the report

1. This report has been drawn on the basis of *(substitute sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments (Rules 70.16 and 70.17).)*:

### Description, pages:

1-10 as originally filed

### Claims, No.:

1-6 with telefax of 31/10/2000

### Drawings, sheets:

1/2,2/2 as originally filed

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- ☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
- ☐ the claims, Nos.:

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/SE99/02086

☐ the drawings, sheets:

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

*(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)*

6. Additional observations, if necessary:

## V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

### 1. Statement

Novelty (N)	Yes: Claims 1-6
	No: Claims
Inventive step (IS)	Yes: Claims
	No: Claims 1-6
Industrial applicability (IA)	Yes: Claims 1-6
	No: Claims

2. Citations and explanations  
see separate sheet

## VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:  
see separate sheet

**INTERNATIONAL PRELIMINARY  
EXAMINATION REPORT - SEPARATE SHEET**

International application No. PCT/SE99/02086

**Reference is made to the following documents:**

D1: WO 9739713 A1  
D2: US 4806411 A  
D3: DE 29513548 U1

**Re Item V**

**Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

1. Inventive step (Art. 33(3) PCT)
  - 1.1 Document D1, which is considered to represent the most relevant state of the art, discloses an absorbent product (p. 1, l. 4) from which the subject-matter of claim 1 differs in that in D1 the second end portion is defined differently and the angle  $v$  is not explicitly defined.
  - 1.2 According to the definition of the angle  $v$  in the present application a point Q has to be determined. Said point Q is localized in D1 at the transition between the arcuate and inward curved long side portions and the part with the uniform width. Although the drawings give a merely schematic view, it is nevertheless clear from the drawings (D1: Fig. 4) that "the long sides of this end portion are essentially arcuate and curved inwards the longitudinal centre line of the product" and that said "angle  $v$  substantially lies between  $95^\circ$  and  $110^\circ$ ". Therefore, in D1 the only difference is the end edge (Fig. 5, no. 5 in the present application) which has a longer shape than in the present application.
  - 1.3 The solution for finding an absorbent pad which will be discreet even when used with string briefs proposed in claim 1 of the present application cannot be considered as involving an inventive step (Article 33(3) PCT) because the skilled person would regard it as a normal design option to derive said features (see point 1.2) from D1 in order to solve the problem posed and arrive at the absorbent product of the present invention.
  - 1.4 The subject-matter of claim 1 does therefore not involve an inventive step (Article 33(3) PCT).
  - 1.5 Furthermore, the subject-matter of claim 1 also does not involve an inventive step over document D3.
2. Dependent claims 2 to 6 do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in

**INTERNATIONAL PRELIMINARY  
EXAMINATION REPORT - SEPARATE SHEET**

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International application No. PCT/SE99/02086

respect of novelty and/or inventive step, the reasons being as follows:

- 2.1 The additional features of claims 2, 3, and 4 are a normal design procedure which can be readily obtained by the person skilled in the art by performing routine tests on a mannequin.
- 2.2 The additional features of claims 5 are known from document D2 (see Figure 1, No. 18).
- 2.3 The feature of claim 6 "three fastening strips" is known from document D2 (see Figure 1, No. 18). The extent of the two outer fastening strips disclosed in claim 6 is a normal design option.

**Re Item VII**

**Certain defects in the international application**

3. Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1 and D3 is not mentioned in the description, nor are these documents identified therein.

1  
INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 99/02086

## A. CLASSIFICATION OF SUBJECT MATTER

IPC7: A61F 13/45

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 9739713 A1 (DARBY, KAMELA, J), 30 October 1997 (30.10.97), page 3, line 32 - page 4, line 2; page 5, line 24 - line 26; page 5, line 32 - page 6, line 2; page 7, line 28 - page 8, line 6; page 9, line 11 - line 16 --	1-5
Y	US 4806411 A (MATTINGLY, III ET AL), 21 February 1989 (21.02.89) --	6-7
A	US 5729835 A (WILLIAMS), 24 March 1998 (24.03.98) --	1-7
A	US 5713886 A (STURINO), 3 February 1998 (03.02.98) --	1-7

☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

\* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

29 February 2000

Date of mailing of the international search report

10 -03- 2000

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INTERNATIONAL SEARCH REPORT

International application No.  
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C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
T	DE 29903391 U1 (DROSE, GRIT), 24 June 1999 (24.06.99)  -----  --  -----	1-7

INTERNATIONAL SEARCH REPORT  
Information on patent family members

02/12/99

International application No.  
PCT/SE 99/02086

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9739713 A1	30/10/97	AU 2680697 A CA 2252381 A EP 0920292 A US 5683373 A	12/11/97 30/10/97 09/06/99 04/11/97
US 4806411 A	21/02/89	AT 137661 T AU 605760 B AU 7002787 A BR 8701166 A CA 1288923 A DE 3751799 D,T EP 0237990 A,B GR 870421 A JP 2543356 B JP 62270154 A MX 169422 B PH 24838 A PH 25806 A PT 84476 A,B US 4690679 A	15/05/96 24/01/91 17/09/87 05/01/88 17/09/91 02/01/97 23/09/87 20/07/87 16/10/96 24/11/87 05/07/93 30/10/90 05/11/91 01/04/87 01/09/87
US 5729835 A	24/03/98	NONE	
US 5713886 A	03/02/98	NONE	
DE 29903391 U1	24/06/99	NONE	





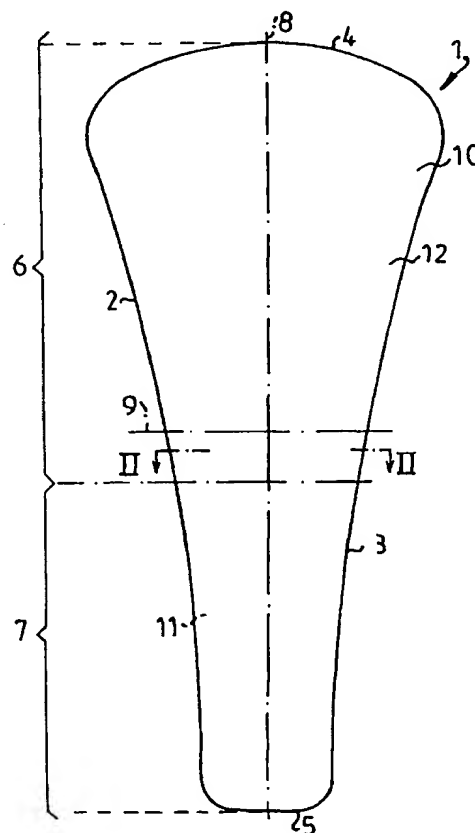
## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>7</sup> :</b> <b>A61F 13/45</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 00/30585</b> <b>(43) International Publication Date:</b> 2 June 2000 (02.06.00)
<b>(21) International Application Number:</b> PCT/SE99/02086 <b>(22) International Filing Date:</b> 15 November 1999 (15.11.99) <b>(30) Priority Data:</b> 9803981-1                      20 November 1998 (20.11.98)      SE <b>(71) Applicant (for all designated States except US):</b> SCA HYGIENE PRODUCTS AB [SE/SE]; S-405 03 Göteborg (SE). <b>(72) Inventors; and</b> <b>(75) Inventors/Applicants (for US only):</b> DREVIK, Solgun [SE/SE]; Hulebäcksvägen 16, S-435 35 Mölnlycke (SE). CASTMO, Gunnar [SE/SE]; Björnåsgatan 5, S-426 53 Västra Frölunda (SE). <b>(74) Agents:</b> BERG, S., A. et al.; Albihns Patentbyrå Stockholm AB, P.O. Box 5581, S-114 85 Stockholm (SE).		<b>(81) Designated States:</b> AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).  <b>Published</b> <i>With international search report.</i>

**(54) Title:** ABSORBENT PRODUCT WITH ARCULATE LONGSIDES OF END PORTION

**(57) Abstract**

Absorbent product (1), such as a sanitary towel, incontinence protection or protection for briefs, which product has an essentially elongate shape with a longitudinal direction (8) and a transverse direction (9), an upper side (10) and a lower side (11), and has a first end portion (6) intended to face forwards on the wearer and a second end portion (7) intended to face backwards on the wearer, which product is characterized in that the width of the second end portion (7) of the product is 40 mm maximum, and in that the long sides (2, 3) of this end portion (7) are essentially arcuate.



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## ABSORBENT PRODUCT WITH ARCUATE LONGSIDES OF END PORTION

5 **Field of technology**

Absorbent product such as a sanitary towel, incontinence protection or protection for briefs, which product has an essentially elongate shape with a longitudinal direction and a transverse direction, an upper side and a lower side, and has a first end portion intended to face forwards on the wearer and a second  
10 end portion intended to face backwards on the wearer.

**Background**

Conventional absorbent products of the above-mentioned types usually have a rectangular or hour-glass appearance.

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One problem associated with these shapes of absorbent product is the increasing use of string briefs. A product of rectangular or hour-glass form will protrude beyond the edges of the string briefs and spoil somewhat the elegance which is the whole point of wearing this type of underwear. The alternative is to make the  
20 product sufficiently narrow so that the entire product width will be contained within the confines of the narrowest part of the string briefs. The absorption capacity of a product made in this way will however be very limited.

It has therefore been proposed to design the absorbent products with a narrower  
25 part and a wider part. See for example US 5 713 886, US 5 729 835 and WO 97/39713.

WO97/39713 describes a sanitary towel with one end having a tapered three-dimensional form, and a second plane end with a straight form. One problem  
30 connected with the sanitary towel described in WO97/39713 is that no guidance

is provided as to the dimensions required to make this a discreet product.

Another problem with a product according to WO97/39713 is that the absorbent product has an end with straight form, which is also unsatisfactory from the

5 discretion point of view.

### **Object of the invention**

The object of the invention is to overcome the above-mentioned problem and make an absorbent product which will be discreet even when used with string

10 briefs.

### **Short description of the invention**

A product of the type described in the introduction, with which the problem associated with previously known similar products has been for the most part

15 avoided, is according to the invention characterized in that the width of the second end portion of the product is 40 mm maximum, and in that the long sides of this end portion are essentially arcuate.

According to a preferred embodiment, the width of the second end portion is  
20 between 15 and 40 mm. According to another preferred embodiment, the width of the second end portion is 18-30 mm.

To be suitable for use with string briefs with open-work front, the product length is advantageously 150 mm or less.

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### **Description of the invention**

According to the invention, the above-mentioned problem will be solved by making the absorbent product with one portion so arranged that the product will not be visible from the outside when used with a pair of string briefs.

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Surprisingly it has been shown that the crutch width is fairly similar on most string briefs. Measurements show that a product width not exceeding 40 mm is sufficiently narrow to be concealed by the briefs.

5

The width will preferably lie between 15 and 40 mm.

As mentioned earlier, the absorption capacity would not normally be sufficient in the case of a product with such small width, where the width does not vary. It is therefore important for the absorbent product to follow the edge of the briefs so that the available absorption surface will be as large as possible.

10

A product which is as wide as possible is also important from the leakage point of view. The risk of leakage from the side of the briefs, as well as soiling of the briefs, is reduced if the product shape follows that of the briefs. The absorbent product according to the invention therefore has, at least in part, arcuate long sides which follow the shape of the briefs in the crutch area. The long sides of the product do not need to have a smooth arc shape, but it is sufficient that the long sides be essentially arcuate. When we say that the long sides should be essentially arcuate, they could for example also be undulated but where the undulations essentially follow an arc. Other forms for the long sides of the product are of course also possible as long as the longitudinal side edges of the product have essentially arc shape.

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Studies of the crutch section of string briefs show that certain designs of the arc shape on the long sides of the product are particularly favourable. This favourable shape can be expressed in that the radius of curvature of an imagined circle which includes one of the long sides of the product lies within certain determined values. This assumes that the arc can be inscribed in a circle, but a suitable arc shape could also be inscribed in an ellipse. One way of

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specifying a suitable art shape, which would be valid irrespective of which geometrical figure could incorporate the arc, is to express an angle formed by virtue of the long side of the product being curved. The angle is calculated as  
5 that formed by a line running in the transverse direction and tangent to the shortest short side of the product, and a line which intersects or touches one of the long sides of the product at the points where the arc either changes direction or turns into a short side. The value of the angle so formed should lie within certain predetermined limits. The most favourable angle lies between  $95^{\circ}$  and  
10  $110^{\circ}$ ; see below for a detailed description of the measurement method.

It has been found that it is not necessary for the whole product to be of a determined, very narrow width since the front part of most string briefs on the market is wide enough to accommodate a product of normal width with the long  
15 sides of fairly arbitrary shape. This means then that the part of the product which is worn at the front can be designed more freely, according to the absorption capacity requirements which may exist.

It follows then that only one of the end portions - that portion worn at the rear  
20 and fitting into the narrow part of the string briefs - needs to be made with a maximum width and a special contour on the long sides. This part lengthwise in the product is referred to below as the rear or second end portion. That part lengthwise in the product which can be designed with a greater degree of freedom will be referred to as the front or first end portion. The two end portions  
25 do not necessarily split the product into two parts of equal length. The first end portion is suitably 60 - 170 mm long, whilst the second end portion is suitably 30 - 90 mm long. The complete length of the product lies between 140 and 260 mm.

**Short description of the figures**

The invention will be described below in more detail with reference to the exemplary embodiments shown on the drawings.

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Fig. 1 shows a plan view of a sanitary towel according to the invention.

Fig. 2 shows a section along line II-II through the sanitary towel in Fig. 1.

Fig. 3 shows a plan view of protection for briefs according to the invention.

Fig. 4 shows a section along line IV-IV through the protection for briefs in Fig.

10 3.

Fig. 5 shows protection for briefs according to an alternative embodiment of the invention, viewed from below.

Fig. 6 shows a part of a product for protection of briefs according to an alternative embodiment of the invention.

15 Fig. 7 shows how the extent of the curvature on the long sides of the product can be indicated.

**Detailed description of figures and embodiments**

20 Fig. 1 and 2 show a sanitary towel 1 according to one embodiment of the invention.

Sanitary towel 1 has a basically elongate shape with a longitudinal direction and a transverse direction. It has two long sides 2 and 3, two short sides 4 and 5, a first 6 and a second 7 end portion, a longitudinal centre line 8 extending over the  
25 product length and a transverse centre line 9 running laterally over the product width. The longitudinal centre line is considered to be a line extending in the longitudinal direction of the sanitary towel equidistant from the long sides of the product. In the same way, the transverse centre line is a line arranged in the transverse direction of the towel, equidistant between the short sides of the

towel. Towel 1 has an upper side 10, intended to be turned towards the wearer during use, and a lower side 11 to be turned away from the wearer during use.

- 5 Sanitary towel 1 incorporates a liquid-permeable outer layer 12 fixed on the side of the product to be turned towards the wearer (upper side 10) during use, and an impermeable rear layer 13 on the side of the towel which will be turned away from the wearer (lower side 11) during use. Between the outer layer 12 and the impermeable rear layer 13 is an absorption body 14. The outer layer and the rear  
10 layer are connected at a joint outside the absorption body.

Fig. 2 shows a section through the towel 1 in Fig. 1 along line II-II. On the lower side 11 of the towel, on its impermeable layer 13, are placed the fasteners in the form of strips 15 made of pressure-sensitive adhesive arranged parallel with the  
15 longitudinal centre line 8 of the towel. A removable protective layer 16 is laid on top of adhesive 15. Protective layer 16 is removed by the wearer before the towel is placed in the underwear. Other fastening methods can of course be used, such as Velcro® or friction-fastening.

- 20 Outer material 12 could be of any conventional material, for example non-woven, perforated plastic film or a laminate of these two materials.

The most suitable material for the absorption body 14 is cellulose pulp. This can be made available as rolls, bales or sheets which, for the production of sanitary  
25 towels, are dry-defibred and converted in fluffed form to a pulp matting, sometimes with an admixture of "superabsorbents" which are polymers with the power to absorb several times their own weight of water or body fluids. One alternative to this is to dry-form pulp matting as described in WO 94/10956. Examples of other usable absorption materials are various types of natural fibre  
30 such as cotton fibre, peat or similar. It is of course possible to use absorbent



synthetic fibres, or mixtures of natural and synthetic fibres. Absorption body 14 can also include other materials such as form stabilizers, fluid-spreading means, or binders such as thermoplastic fibres which have been heat-treated to combine  
5 short fibres and particles into a continuous material. Various types of absorbent foam material can also be used in the absorption body.

The impermeable layer 13 (rear layer) consists of a liquid-impermeable material. Thin, fluid-tight plastic films are suitable for this purpose, but it is also possible  
10 to use material which is naturally permeable, but which is provided with a coating of plastic, resin or other fluid-tight material. In this way leakage of fluid from the lower side of the absorbent product is prevented. The impermeable layer 13 can therefore be made of any material which fulfills the impermeability criterion and offers sufficient flexibility and skin tolerance for this purpose.  
15 Examples of material suitable for use as an impermeable layer are plastic films, non-woven and laminates of these two. Plastic films can for instance be of polyethylene, polypropylene or polyester. The impermeable layer can alternatively consist of a laminate of an impermeable plastic layer, turned towards the absorption body, and a non-woven layer turned towards the  
20 underwear of the wearer. This type of construction provides a leakage-safe barrier layer with textile feel.

Between the outer layer 12 and the absorption body 14 is an acquisition layer 17. The purpose of this layer 17 is to draw fluid into the towel and transmit it  
25 down to absorption body 14. This acquisition layer 17 can for example be a non-woven material of low density.

It can be seen from Fig. 1 that the long sides 2 and 3 of the sanitary towel are essentially arcuate. The arc shape is designed so that these long sides 2, 3 curve  
30 inwards towards the longitudinal centre line 8. The first end portion 6 has a

width of 65 mm at its widest part. The widest part of the second end portion 7 is 30 mm.

- 5 Fig. 3 and 4 show a product 18 for protection of briefs according to one embodiment of the invention. There is an outer layer 12, a barrier layer 13 and an absorption body 14. The absorption body can be an "airlaid", i.e. an airlaid cellulose body. The outer layer 12 and barrier layer 13 can be constructed of the same material as described for the same layers 12 and 13 of the sanitary towel  
10 shown in Fig. 1 - 2.

Fig. 4 shows a section along line IV-IV through the protection for briefs in Fig. 3. On the lower side 11 of this product, on its impermeable layer 13, is a fastener in the form of a layer 15', of pressure-sensitive adhesive covering the  
15 whole surface. Over this adhesive layer 15', is a removable protective layer 16 which will be removed by the wearer before the product is placed in the underwear. Other fixing methods such as Velcro® or friction-fastening can of course be used.

- 20 It can be seen from Fig. 3 that the outer contour of the protection for briefs is similar to that of the sanitary towel 1 shown in Fig. 1. The first end portion 6 has a maximum width of 60 mm, whilst the maximum width of the second end portion 7 is 22 mm.

- 25 Fig. 5 shows a product for protection of briefs according to an alternative embodiment of the invention. What distinguishes this product from that described in Fig. 3-4 is that the pressure-sensitive adhesive is applied in a different way and that the liquid-impermeable rear layer 13 can breathe. Such a breathable rear layer 13 can be SMS (spunbond-meltblown-spunbond) or a

breathable plastic film consisting of, for example, polyethylene. This type of breathable film is described in, for example, EP 283 200. In order to retain its breathable quality when applied on a product, the lower side 11 may not be covered completely by the adhesive layer. The adhesive is therefore applied in three areas 15a, 15b and 15c. Strip 15a is laid along the longitudinal centre line 8 of the product and extends from the narrowest short side 5 over the whole length of the product. Adhesive strips 15b and 15c are arranged parallel with adhesive strip 15a, on each side of the longitudinal centre line 8, at a distance from the long sides in the first end portion 6. The adhesive strips 15a, 15b and 15c are about 10 mm wide positioned about 11 mm apart. Strip 15a is placed about 6 mm from each of the long sides 2 and 3. This is to provide more comfort for the wearer by reducing the risk of the adhesive sticking to the body hair. Strips 15b and 15c lie within the first, front end portion 6 of the product. Where the product is at its widest, the adhesive strips 15b, 15c do not reach as far as the side edges 2, 3 of the product, which they do where the product narrows closer to its transverse centre line 9.

Fig. 6 shows an alternative embodiment of the protection for briefs where the long sides 2 and 3 have an undulated form, but are essentially arcuate.

Fig. 7 shows a part of an absorbent product according to the invention. The figure shows how it is possible to specify a favorable arc shape of the long sides 2 and 3 of the product in the second end portion 7. A line X running in the transverse direction of the article is drawn at a tangent to the short side 5 situated in the second end portion of the product. At a distance  $L = 80$  mm from line X, a line B is drawn parallel with X. It is those parts of the product lying between lines X and B which form basis for the measurement of the arc shape. Long side 2 intersects line B at point P. Side 2 stops curving away from longitudinal centre line 8 when it approaches the second short side 5. When it is very close thereto,

e.g. less than a few millimetres, it curves towards longitudinal centre line 8. That point where the curvature changes direction is called Q. A line N is then drawn between points P and Q. The angle formed between lines X and N is  
5 called angle  $v$ . For a favorable curvature of long sides 2 and 3,  $v = 95-110^\circ$ .

The long side does not need to change curvature, but can run with the same direction of curvature down to its intersection with short side 5. This intersection then forms point Q. Short side 5 can be completely straight, and line X will then  
10 coincide with the short side.

The invention is not to be considered as being limited to the above-mentioned embodiments. They are intended only to clarify the invention.

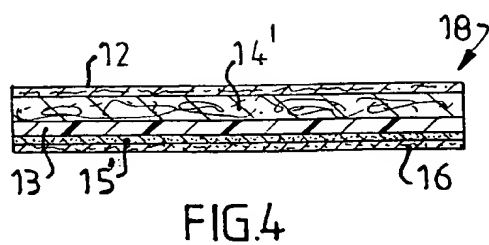
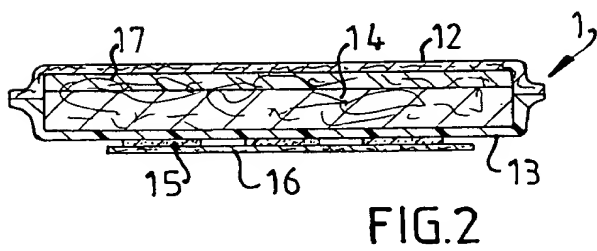
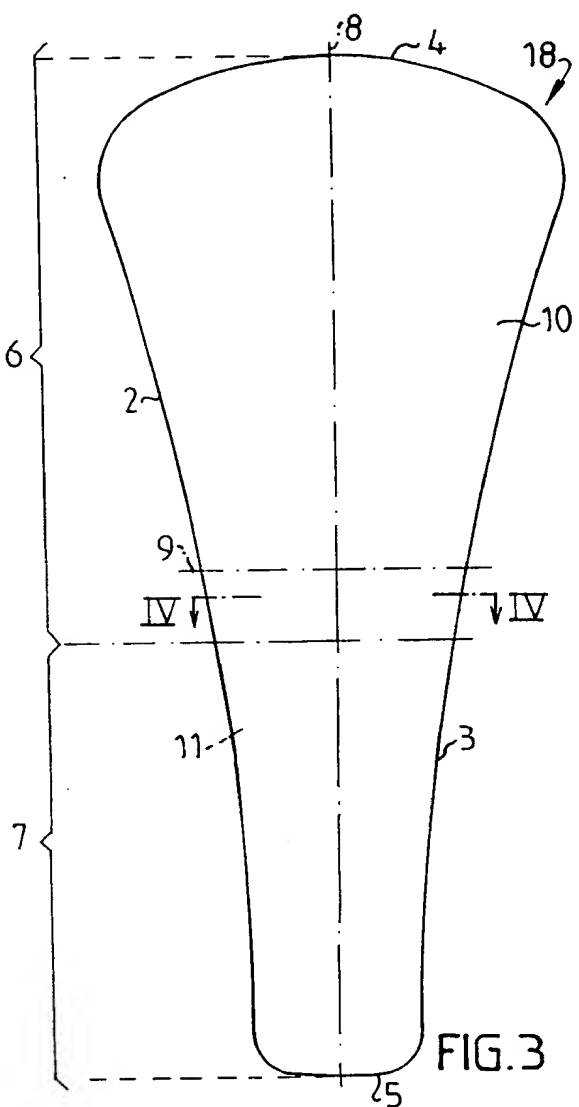
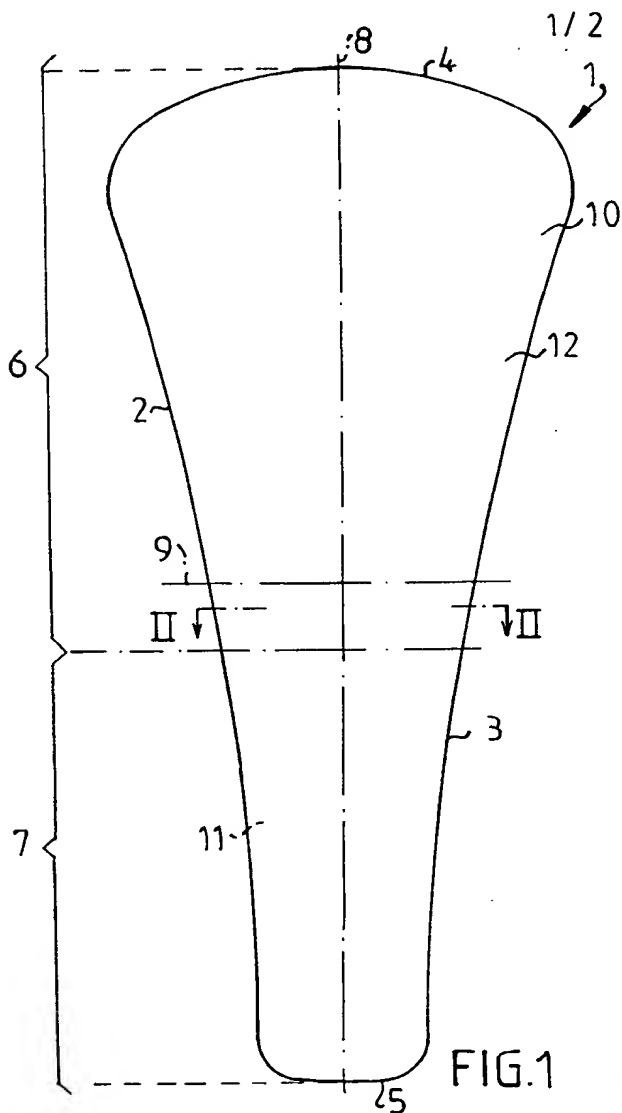
15 Characteristics of various embodiments can be combined with one another within the scope of the invention. For example, the various adhesive patterns in the different embodiments can of course be combined with other alternative features of the other embodiments.

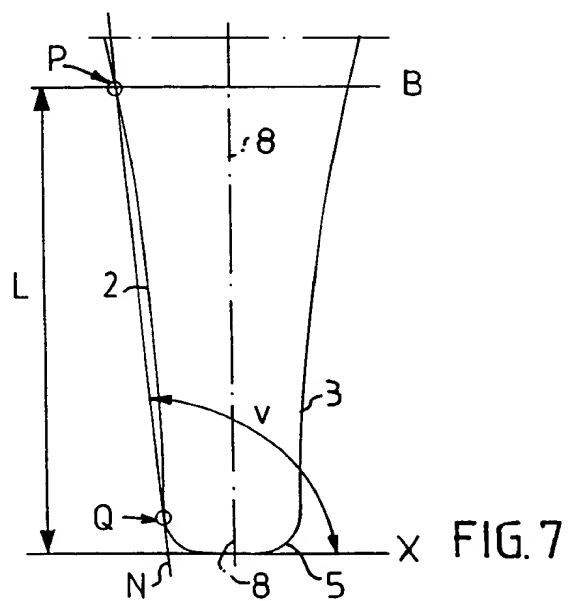
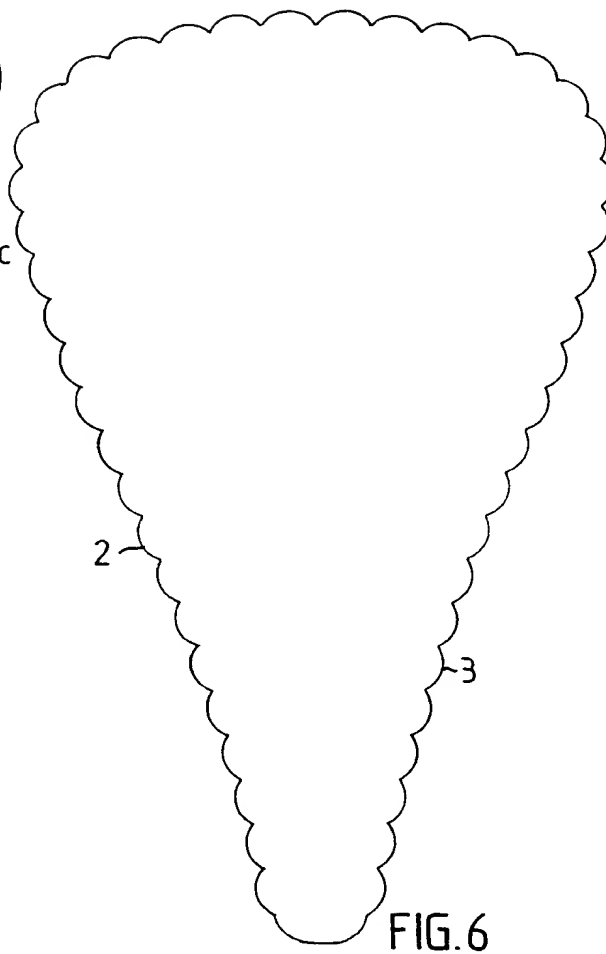
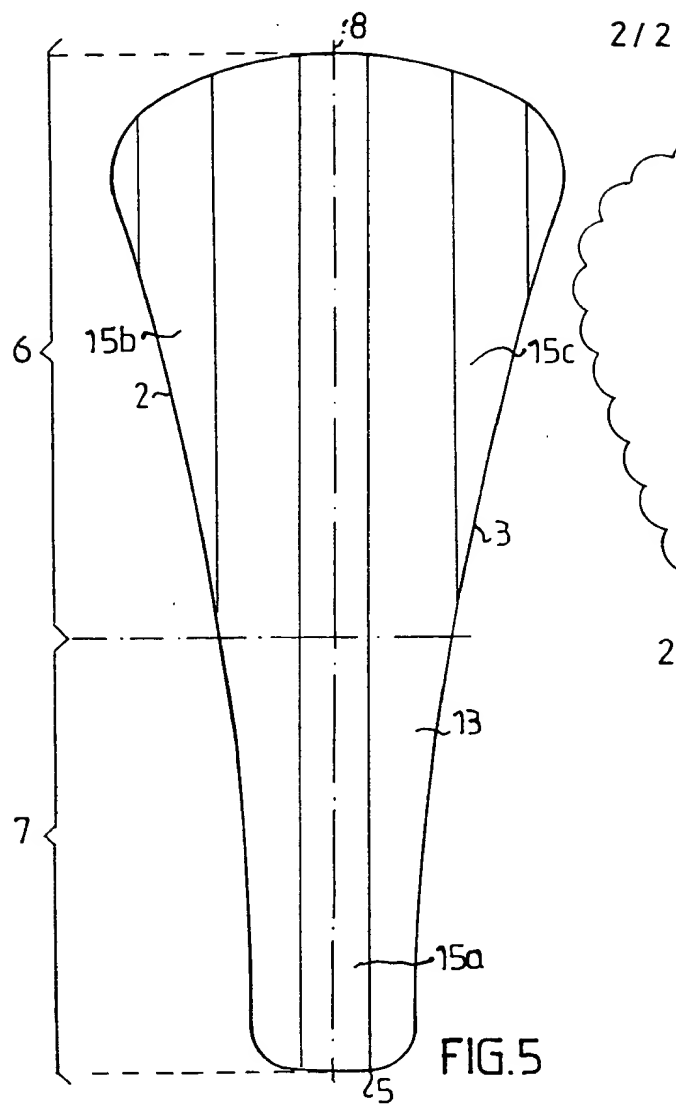
## Claims

1. Absorbent product such as a sanitary towel, incontinence protection  
5 or protection for briefs, which product (1; 18) has an essentially elongate shape with a longitudinal direction (8) and a transverse direction (9), an upper side (10) and a lower side (11), and has a first end portion (6) intended to face forwards on the wearer and a second end portion (7) intended to face backwards on the wearer, characterized in that the width of the second end portion (7) of  
10 the product is 40 mm maximum, and in that the long sides (2, 3) of this end portion (7) are essentially arcuate.
2. Absorbent product according to Claim 1, characterized in that the  
width of the second end portion (7) is 20-40 mm.
- 15 3. Absorbent product according to Claim 1, characterized in that the width of the second end portion (7) is 20-30 mm.
4. Absorbent product according to any one of Claims 1-3, characterized  
20 in that the angle ( $v$ ) between an end line (X), which runs in the transverse direction of the product and tangent to the edge (5) of its second end portion (7), and a side line (N), drawn between a first point (P), which forms the intersection between one long side (2) of the product and a straight line (B) running in the transverse direction of the product at a distance of 80 mm from said end line  
25 (X), and a second point (Q) at the point where the curvature of said long side (2) changes direction near said end edge (5) or with unchanged curvature direction intersects end edge (5), lies between  $95^\circ$  and  $110^\circ$ .
5. Absorbent product according to any one of the preceding claims,  
30 characterized in that the length of the product (1; 18) is 150 mm or smaller.

6. Absorbent product according to any one of Claims 1-5, characterized in that the lower side (11) of the product is fitted with fastening means (15'; 15a, 15b, 15c), which extend in a strip-shaped manner in the longitudinal direction of the product parallel with its longitudinal centre line (8).

7. Absorbent product according to Claim 6, characterized in that the product has three fastening strips, comprising a central fastening strip (15a), which extends along the longitudinal centre line (8) over essentially the entire length of the product, and two further fastening strips (15b, 15c) which are arranged one on each side thereof and at a distance therefrom and the extent of which lies within the first, front end portion (6) of the product.







1

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/SE 99/02086

## A. CLASSIFICATION OF SUBJECT MATTER

**IPC7: A61F 13/45**  
According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

**IPC7: A61F**

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

**SE,DK,FI,NO classes as above**

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 9739713 A1 (DARBY, KAMELA, J), 30 October 1997 (30.10.97), page 3, line 32 - page 4, line 2; page 5, line 24 - line 26; page 5, line 32 - page 6, line 2; page 7, line 28 - page 8, line 6; page 9, line 11 - line 16 --	1-5
Y	US 4806411 A (MATTINGLY, III ET AL), 21 February 1989 (21.02.89) --	6-7
A	US 5729835 A (WILLIAMS), 24 March 1998 (24.03.98) --	1-7
A	US 5713886 A (STURINO), 3 February 1998 (03.02.98) --	1-7

☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

\* Special categories of cited documents  
 "A" document defining the general state of the art which is not considered to be of particular relevance  
 "E" earlier document but published on or after the international filing date  
 "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  
 "O" document referring to an oral disclosure, use, exhibition or other means  
 "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  
 "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  
 "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art  
 "&" document member of the same patent family

Date of the actual completion of the international search

Date of mailing of the international search report

**29 February 2000**

**10 -03- 2000**

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## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/SE 99/02086

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
T	DE 29903391 U1 (DROSE, GRIT), 24 June 1999 (24.06.99)  -- -----	1-7

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

02/12/99

International application No.  
PCT/SE 99/02086

Patent document cited in search report			Publication date	Patent family member(s)		Publication date
WO	9739713	A1	30/10/97	AU	2680697 A	12/11/97
				CA	2252381 A	30/10/97
				EP	0920292 A	09/06/99
				US	5683373 A	04/11/97
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US	4806411	A	21/02/89	AT	137661 T	15/05/96
				AU	605760 B	24/01/91
				AU	7002787 A	17/09/87
				BR	8701166 A	05/01/88
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				DE	3751799 D,T	02/01/97
				EP	0237990 A,B	23/09/87
				GR	870421 A	20/07/87
				JP	2543356 B	16/10/96
				JP	62270154 A	24/11/87
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				PH	24838 A	30/10/90
				PH	25806 A	05/11/91
				PT	84476 A,B	01/04/87
				US	4690679 A	01/09/87
-----						
US	5729835	A	24/03/98	NONE		
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US	5713886	A	03/02/98	NONE		
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DE	29903391	U1	24/06/99	NONE		
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